

## **Job Description Form**

Job Title:	Mold Set Up Technician -II				
Business Unit:	Manufacturing				
Reports To(Title):	Manager/Supervisor				
Last Update:	01/30/2019				
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Generic		FLSA: Hourly	Grade: E03	<u>.                                    </u>	
MAJOR PURPOSE					
Under limited supervision removes, changes, and sets up machine molds to assigned production machine. Custom					
MINIMUM JOB REQUIREMENTS					
High School Diplom	2			-	
<ul> <li>Knowledge of the el</li> </ul>		d nlumbing trades			
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<ul> <li>Previous experience or training in cavity change preferred.</li> <li>1 year experience in cavity or mold changes preferred.</li> </ul>					
<ul> <li>Ability to exercise technical independence in determining work methods and procedures.</li> </ul>					
<ul> <li>Good mechanical and analytical skills.</li> </ul>					
• Skill in the care and proper use of valuable and sensitive tools and equipment.					
Required to wear safety glasses and gloves.					
Computer knowledge.					
Full knowledge of how to best perform mold & tool changes.					
Knowledge of materials, robotics, injection molding equipment.					
Forklift Certified.					
ESSENTIAL FUNCTION	ONS				
Removes water hos	es and				
assures water levels	s are turn				
off before removal o	of mold				



INational Molding Miami				
Uses proper tools or				
equipment to properly				
remove machine mold.				
Analyzing details, works in				
conjunction with tool room				
and other areas for feedback				
to properly remove or install				
machine mold or cavity.				
Properly programs machine				
for use and inspection				
approval from supervisor.				
Physical Demands:				
Ability to lift 40 pounds				
without assistance.				
• Will stand and walk for				
prolonged periods of time.				
Work Environment:				
Medium level noise,				
Mechanical Hazards,				
Moving objects, Burns				
Follows all Occupational				
Safety and Health Policies				
and Procedures. Reports				
any				
safety deficiency to				
immediate supervisor.				
<ul> <li>Follows Human</li> <li>Resources Policies and</li> </ul>				
Procedures.				
Understands and complies				
with all Departmental Quality				
Policies				
and Procedures.				
Note: This description is an outline				
of the major recurring				
responsibilities of the job. It is not intended to be all-inclusive of the				
work to be performed. Other related				
job objectives, special assignments				
and less significant responsibilities				
typically performed by the incumbent are not included.				
incumpent are not included.				

REVIEW AND CONCURRENCE



REVIEW AND CONCURRENCE				
HR Analyst (Signature)	Date			
Department Director/Manager (Signature)	Date			
H.R. Business Unit Manager (Signature)	Date			